

Phn: +91-8009079988, 8009079977

Email: info@singhalpaints.com

# SINGHAL PAINTS PRIVATE LIMITED

Off: N1-N6 Ancillary Estate Amausi Industrial Area, Nadarganj, Lucknow (UP)-226012 INDIA

## **SIPCO AUTO NC LACQUERS**

**Sipco** is a durable glossy lacquer based on Nitrocellulose resins. It is resistant to petrol, grease and mild detergents. Designed primarily for motor car finishing but its outstanding durability enables it to be used for other transport and industrial purposes.

SIPCO has proved its brilliance in more ways than one. Apart from dazzling good looks it imparts to cars, it has also proved its toughness under almost all climatic conditions.

SIPCO has been blended to such perfection that it can perform the dual function of beautification and protection. SIPCO is complete finishing system from putty to primer to surfacer to lacquer. When the SIPCO full system is applied you get a depth of finish that can not be matched by any other car-paint in the market. SIPCO is available in a wide range of 100 light fast & in -fashion shades. No one is offering such a big range. SIPCO is reasonably priced within the reach of common man. SIPCO is manufactured with the latest technology and in sophisticated plant under expert supervision.

Tips for getting the maximum out of Sipco auto lacquer

### 1. Surface Preparation

- (a) For new Surfacers Make the surface free from rust & grease and smooth it with fine abrasive paper.
- (b) for repainting : Remove all traces of grease, dirt, rust, polish, etc., rub down wet, old coating to smooth uniform surface. Care should be taken to "feather edge" the area where the film is broken. "Spot-in" the bare metal areas with Primer, Complete removal of old paint film is recommended if there be any sign of cracking or flaking.

### 2. Priming

Priming of bare metal may be done with SIPCO Brown Metal Primer-RP-4 thinned for spray with our T-60 thinner and allowed to dry over night.

### 3. Putting and Surfacing

All dents should then be filled with SIPCO putty, applying in thin layers. DO NOT APPLY IN THICK LAYERS AS IT MAY CAUSE SINKING AND CRACKING AT A LATER DATE. When dry, When dry, rub down wet with 180 abrasive paper and apply SIPCO Primer Surfacer, thinned approximately 50/50 with T-60 Thinner and allowed to dry thoroughly

### 4. Rubbing Down

The surface should then be rubbed down wet with 180 abrasive paper, Exposed putty should be touched in with Surfacer and feced down when dry.

### 5. Finishing

Applying all over 3 to 5 coats SIPCO Finishing, thinned approximately 50/50 with T-60 thinner allowing minimum 45 minutes in between the coats and over-night for final coat to harden. Flat down wet with abrasive paper and dry thoroughly. Finally spray one mist

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coat of lacquer thinned with 2 parts of T-60 thinner and allow to dry at least 4 hours.

**6. Polishing**

Level with levelling paste/Rubbing compound. Then polish by hand with Wax polish to obtain final high gloss finish and to provide protective coating.